



# TECHNICAL DATA SHEET

## SIG SAUER 552 TBR KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm

Origin: [United Kingdom/United States](#)

P/N: [01-2204](#)

NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 278mm \(10.94in\) x 75mm \(2.95in\) x 40mm \(1.57in\)](#)

[Gross Weight 0.520kg \(1.15lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor.

### Operational Data

Operation: [All firing modes of host weapon.](#)

Feed: [Magazine.](#)

Rate of Fire: [Equivalent to standard Live ammunition.](#)

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Red indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired “clean and dry” in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

**When converting back to ‘Duty’ use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.**

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the “Breech” logo design are trademarks belonging to UTM Ltd.