

# TECHNICAL DATA SHEETS

## UTM SIG SAUER GUN CONVERSION TDS

### MASTER LIST



Navigation: To jump directly to a specific TDS, click on the required page in the Table of Contents.

#### Table of Contents

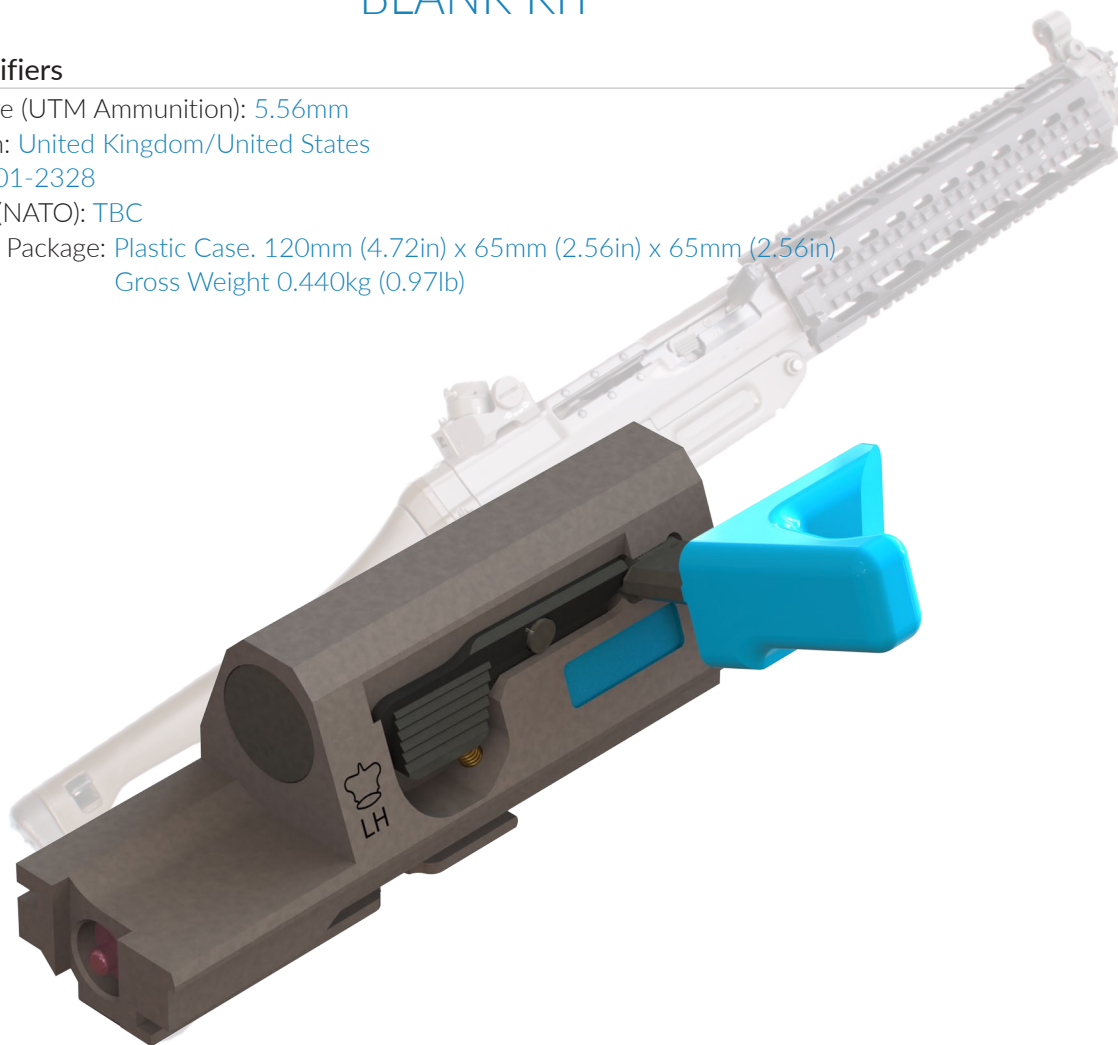
TDS_01-2328 Sig Sauer 551_553 MMR_Blank Kit.....	1	TDS_01-3251 Sig Sauer MCX MMR_Blank Kit.....	33
TDS_01-2338 Sig Sauer 551_553 TBR Kit.....	2		
TDS_01-2174 Sig Sauer 552 MMR_Blank Kit.....	3		
TDS_01-2204 Sig Sauer 552 TBR Kit.....	4		
TDS_01-2923 Sig Sauer 516 MMR_Blank Kit.....	5		
TDS_01-2930 Sig Sauer 516 TBR Kit.....	6		
TDS_01-2841 Sig Sauer P226 ,40_,357 Blank Kit.....	7		
TDS_01-2858 Sig Sauer P226 ,40_,357 MMR Kit.....	8		
TDS_01-2421 Sig Sauer P226 9mm Blank Kit.....	9		
TDS_01-2411 Sig Sauer P226 9mm MMR Kit.....	10		
TDS_01-2245 Sig Sauer P228_P229 9mm Blank Kit.....	11		
TDS_01-2166 Sig Sauer P228_P229 9mm MMR Kit.....	12		
TDS_01-3215 Sig Sauer P229 E2 9mm Blank Kit.....	13		
TDS_01-3211 Sig Sauer P229 E2 9mm MMR Kit.....	14		
TDS_01-2914 Sig Sauer P229 ,40_,357 Blank Kit.....	15		
TDS_01-2814 Sig Sauer P229 ,40_,357 MMR Kit.....	16		
TDS_01-2368 Sig Sauer SP2022 FoF 9mm Blank Kit.....	17		
TDS_01-2358 Sig Sauer SP2022 FoF 9mm MMR Kit.....	18		
TDS_01-2251 Sig Sauer SP2022 PRO 9mm Blank Kit.....	19		
TDS_01-2177 Sig Sauer SP2022 PRO 9mm MMR Kit.....	20		
TDS_01-3400 Sig Sauer P320 Carry ,40 MMR Kit.....	21		
TDS_01-3405 Sig Sauer P320 Carry ,40 Blank Kit.....	22		
TDS_01-3435 Sig Sauer P320 Compact ,40 Blank Kit.....	23		
TDS_01-3380 Sig Sauer P320 Compact ,40 MMR Kit.....	24		
TDS_01-3236 Sig Sauer P320 Compact_Carry 9mm MMR Kit.....	25		
TDS_01-3293 Sig Sauer P320 Compact_Carry 9mm Blank Kit.....	26		
TDS_01-3310 Sig Sauer P320 Blank Barrel Only.....	27		
TDS_01-3311 Sig Sauer P320 MMR Barrel Only.....	28		
TDS_01-3312 Sig Sauer P320 Full 9mm MMR Kit.....	29		
TDS_01-3305 Sig Sauer P320 Full 9mm Blank Kit.....	30		
TDS_01-3390 Sig Sauer P320 Full ,40 MMR Kit.....	31		
TDS_01-3430 Sig Sauer P320 Full ,40 Blank Kit.....	32		

# TECHNICAL DATA SHEET

## SIG SAUER 551/553 MMR/ BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm  
Origin: United Kingdom/United States  
P/N: 01-2328  
NSN (NATO): TBC  
Gross Package: Plastic Case. 120mm (4.72in) x 65mm (2.56in) x 65mm (2.56in)  
Gross Weight 0.440kg (0.97lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor.

### Operational Data

Operation: All firing modes of host weapon.  
Feed: Magazine.  
Rate of Fire: Equivalent to standard Live ammunition.

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Blue indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired “clean and dry” in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to ‘Duty’ use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

### Identifiers

Calibre (UTM Ammunition): 5.56mm  
Origin: [United Kingdom/United States](#)  
P/N: [01-2338](#)  
NSN (NATO): [TBC](#)  
Gross Package: [Plastic Case. 120mm \(4.72in\) x 65mm \(2.56in\) x 65mm \(2.56in\)](#)  
Gross Weight [0.440kg \(0.97lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor.

### Operational Data

Operation: [All firing modes of host weapon.](#)  
Feed: [Magazine.](#)  
Rate of Fire: [Equivalent to standard Live ammunition.](#)

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Red indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired “clean and dry” in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

[When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.](#)



# TECHNICAL DATA SHEET

## SIG SAUER 552 MMR/BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm  
 Origin: [United Kingdom/United States](#)  
 P/N: [01-2174](#)

NSN (NATO): [1005-99-340-2854](#)

Gross Package: [Plastic Case. 278mm \(10.94in\) x 75mm \(2.95in\) x 40mm \(1.57in\)](#)  
 Gross Weight [0.520kg \(1.15lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor.

### Operational Data

Operation: [All firing modes of host weapon.](#)

Feed: [Magazine.](#)

Rate of Fire: [Equivalent to standard Live ammunition.](#)

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Blue indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

**When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.**

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.





# TECHNICAL DATA SHEET

## SIG SAUER 552 TBR KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm

Origin: United Kingdom/United States

P/N: 01-2204

NSN (NATO): TBC

Gross Package: Plastic Case. 278mm (10.94in) x 75mm (2.95in) x 40mm (1.57in)

Gross Weight 0.520kg (1.15lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor.

### Operational Data

Operation: All firing modes of host weapon.

Feed: Magazine.

Rate of Fire: Equivalent to standard Live ammunition.

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Red indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER 516 MMR/BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm

Origin: [United Kingdom/United States](#)

P/N: [01-2923](#)

NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 200mm \(7.87in\) x 65mm \(2.56in\) x 65mm \(2.56in\)](#)

[Gross Weight 0.500kg \(1.10lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor & training magazine.

### Operational Data

Operation: [All firing modes of host weapon.](#)

Feed: [Magazine.](#)

Rate of Fire: [Equivalent to standard Live ammunition.](#)

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Blue indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired “clean and dry” in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

**When converting back to ‘Duty’ use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.**

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the “Breech” logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER 516 TBR KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm

Origin: United Kingdom/United States

P/N: 01-2930

NSN (NATO): TBC

Gross Package: Plastic Case. 200mm (7.87in) x 65mm (2.56in) x 65mm (2.56in)

Gross Weight 0.500kg (1.10lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor & training magazine.

### Operational Data

Operation: All firing modes of host weapon.

Feed: Magazine.

Rate of Fire: Equivalent to standard Live ammunition.

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Red indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.

# TECHNICAL DATA SHEET

## SIG SAUER P226 .40/.357

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: [United Kingdom/United States](#)

P/N: 01-2841

NSN (NATO): TBC

Gross Package: [Plastic Case. 193mm \(7.60in\) x 163mm \(6.42in\) x 48mm \(1.89in\)](#)

[Gross Weight 0.514kg \(1.13lb\)](#)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly, Recoil Spring, Extractor Claw & Two Magazines.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P226 .40/.357

### MMR KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-2858

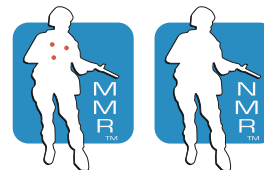
NSN (NATO): TBC

Gross Package: Plastic Case. 193mm (7.60in) x 163mm (6.42in) x 48mm (1.89in)

Gross Weight 0.514kg (1.13lb)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly, Recoil Spring, Extractor Claw & Two Magazines.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER P226 9mm BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-2421

NSN (NATO): TBC

Gross Package: Plastic Case. 136mm (5.35in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.140kg (0.31lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P226 9mm MMR KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-2411

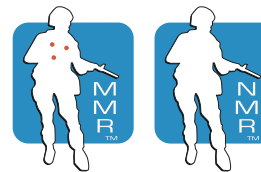
NSN (NATO): TBC

Gross Package: Plastic Case. 132mm (5.20in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.144kg (0.32lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P228/P229 9mm

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

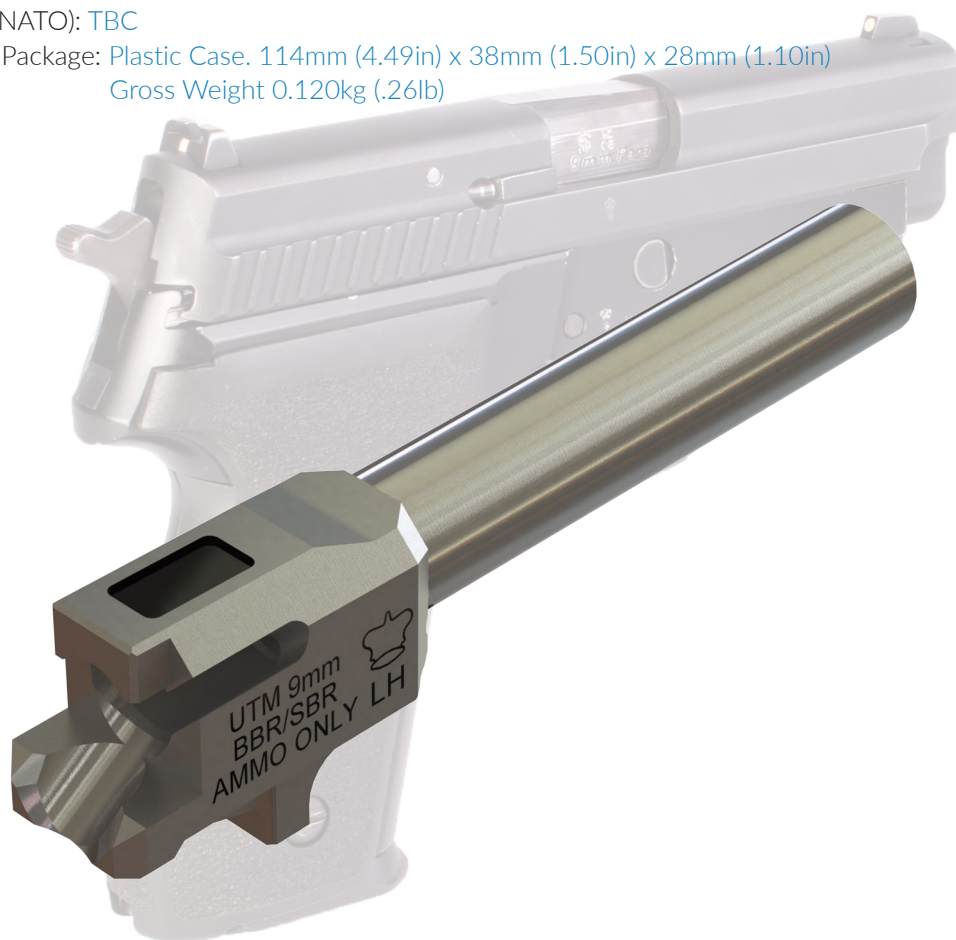
Origin: United Kingdom/United States

P/N: 01-2245

NSN (NATO): TBC

Gross Package: Plastic Case. 114mm (4.49in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.120kg (.26lb)



European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.

#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P228/P229 9mm

### MMR KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

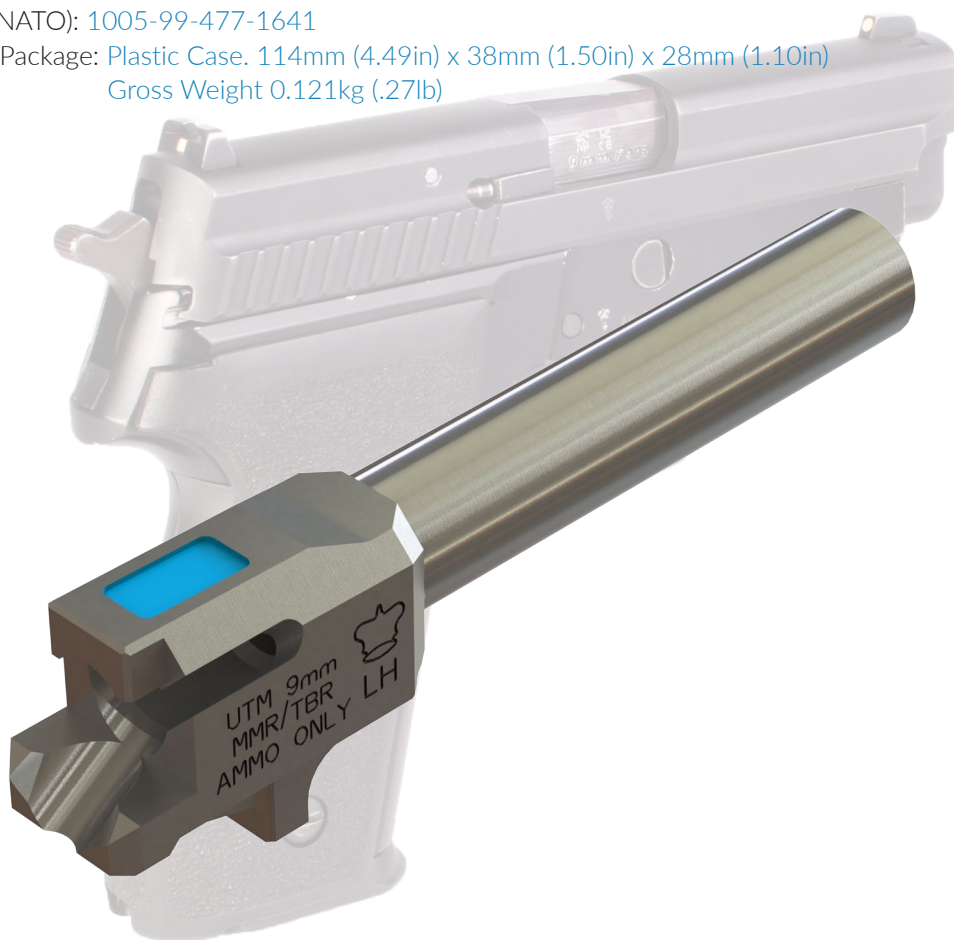
Origin: [United Kingdom/United States](#)

P/N: [01-2166](#)

NSN (NATO): [1005-99-477-1641](#)

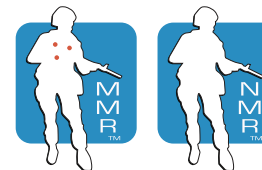
Gross Package: [Plastic Case. 114mm \(4.49in\) x 38mm \(1.50in\) x 28mm \(1.10in\)](#)

[Gross Weight 0.121kg \(.27lb\)](#)



European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.

#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER P229 E<sup>2</sup> 9mm

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

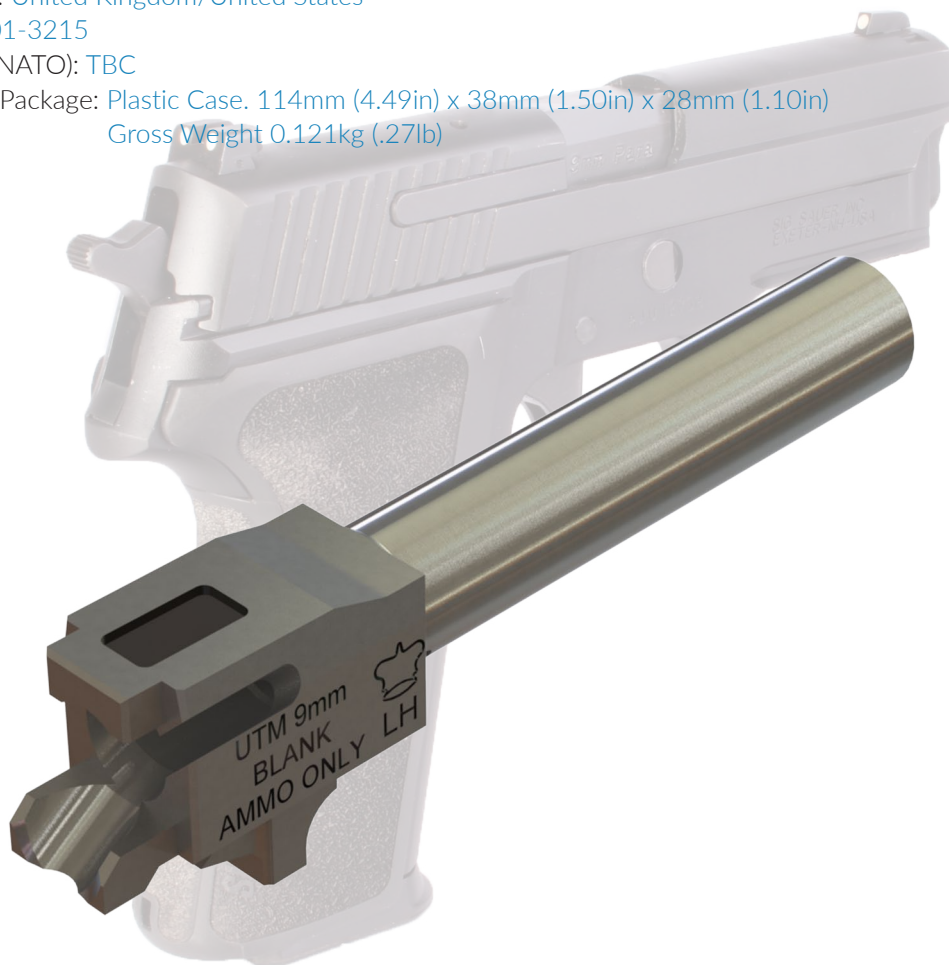
Origin: United Kingdom/United States

P/N: 01-3215

NSN (NATO): TBC

Gross Package: Plastic Case. 114mm (4.49in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.121kg (.27lb)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER P229 E<sup>2</sup> 9mm MMR KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

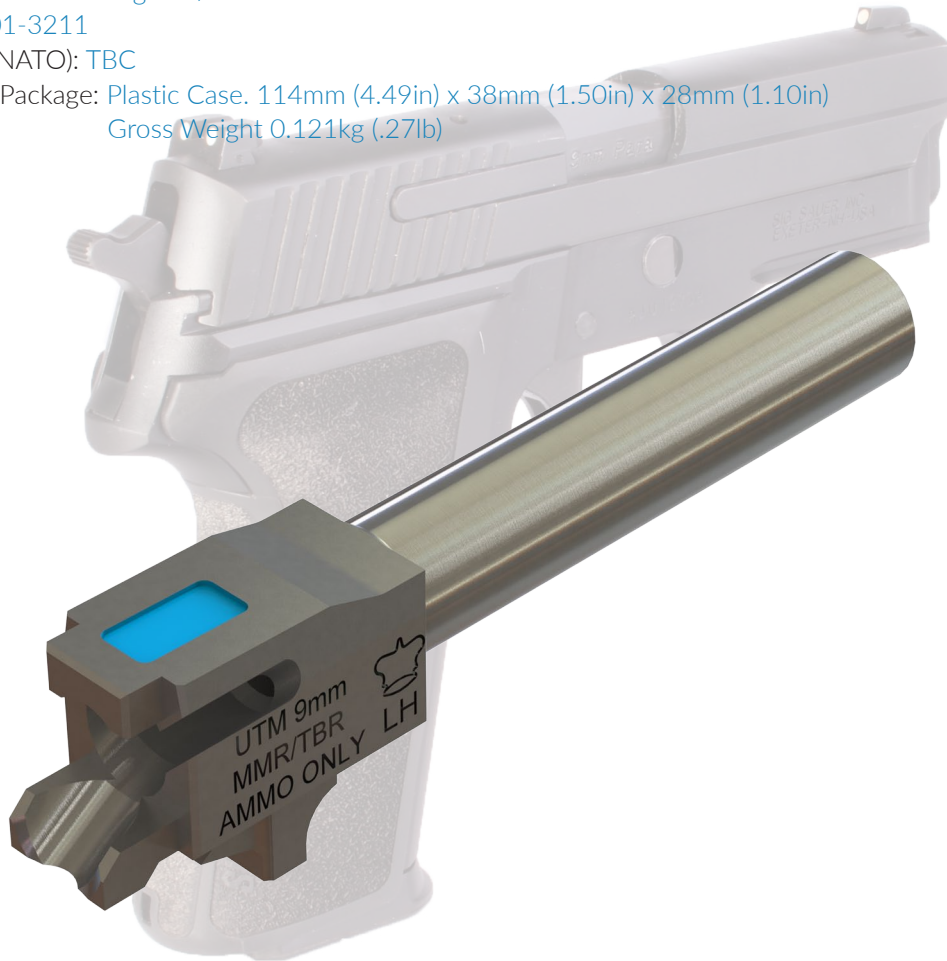
Origin: United Kingdom/United States

P/N: 01-3211

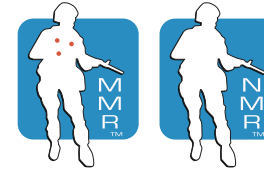
NSN (NATO): TBC

Gross Package: Plastic Case. 114mm (4.49in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.121kg (.27lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P229 .40/.357

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: [United Kingdom/United States](#)

P/N: 01-2914

NSN (NATO): TBC

Gross Package: [Plastic Case](#). 193mm (7.60in) x 163mm (6.42in) x 48mm (1.89in)

Gross Weight 0.514kg (1.13lb)



European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.

#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly, Recoil Spring, Extractor Claw & Two Magazines.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P229 .40/.357

### MMR KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-2814

NSN (NATO): TBC

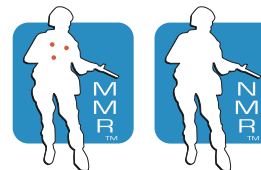
Gross Package: Plastic Case. 193mm (7.60in) x 163mm (6.42in) x 48mm (1.89in)

Gross Weight 0.514kg (1.13lb)



European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.

#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly, Recoil Spring, Extractor Claw & Two Magazines.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER SP2022 FOF 9mm

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

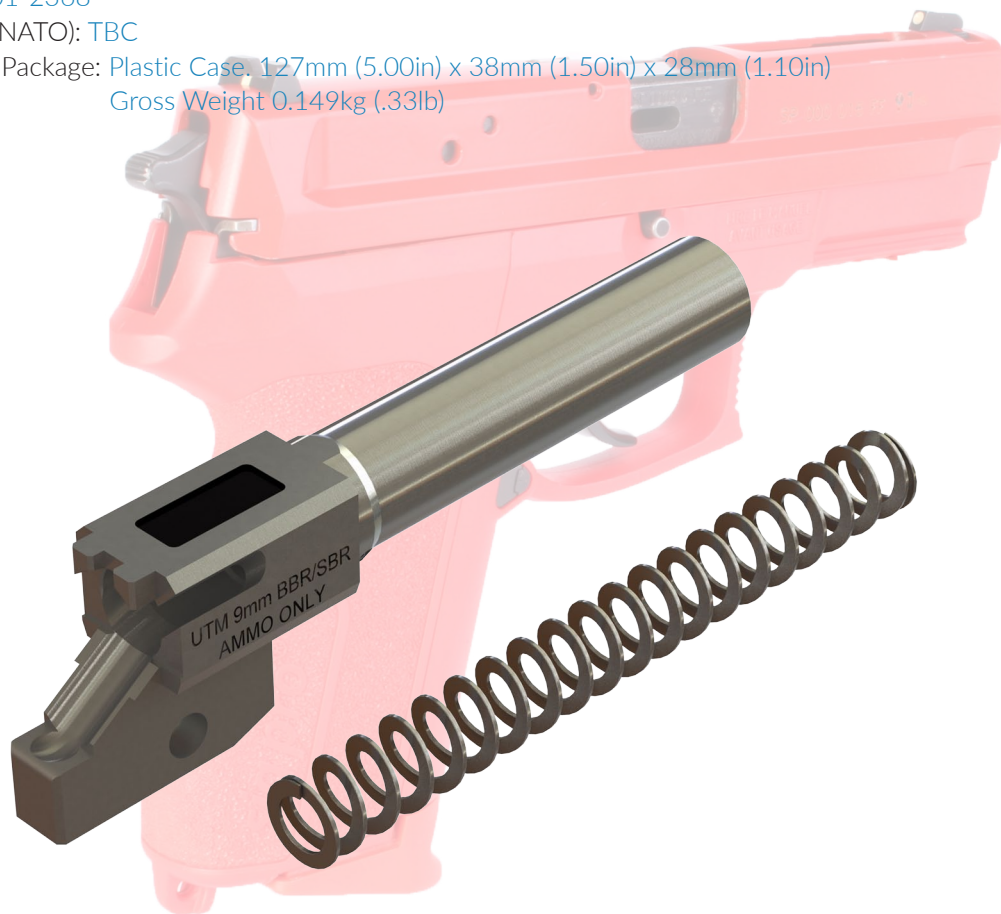
Origin: United Kingdom/United States

P/N: 01-2368

NSN (NATO): TBC

Gross Package: Plastic Case, 127mm (5.00in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.149kg (.33lb)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly & Recoil Spring.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER SP2022 FOF 9mm MMR KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

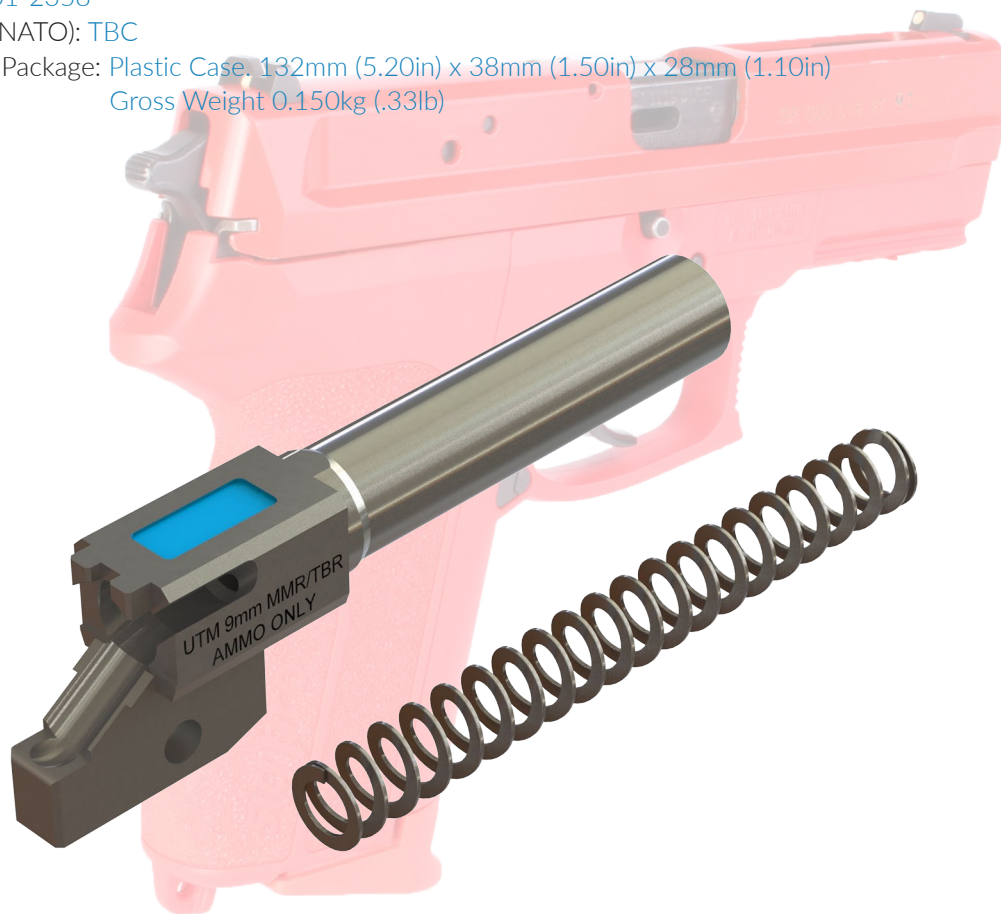
Origin: United Kingdom/United States

P/N: 01-2358

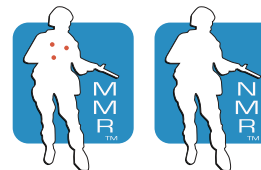
NSN (NATO): TBC

Gross Package: Plastic Case, 132mm (5.20in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.150kg (.33lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly & Recoil Spring.

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER SP2022 PRO 9mm BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 9mm  
Origin: [United Kingdom/United States](#)  
P/N: [01-2251](#)  
NSN (NATO): [TBC](#)  
Gross Package: [Plastic Case. 127mm \(5.00in\) x 38mm \(1.50in\) x 28mm \(1.10in\)](#)  
[Gross Weight 0.149kg \(.33lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

### Operational Data

Operation: [Semi-Automatic](#).  
Feed: [Magazine](#).

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER SP2022 PRO 9mm MMR KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

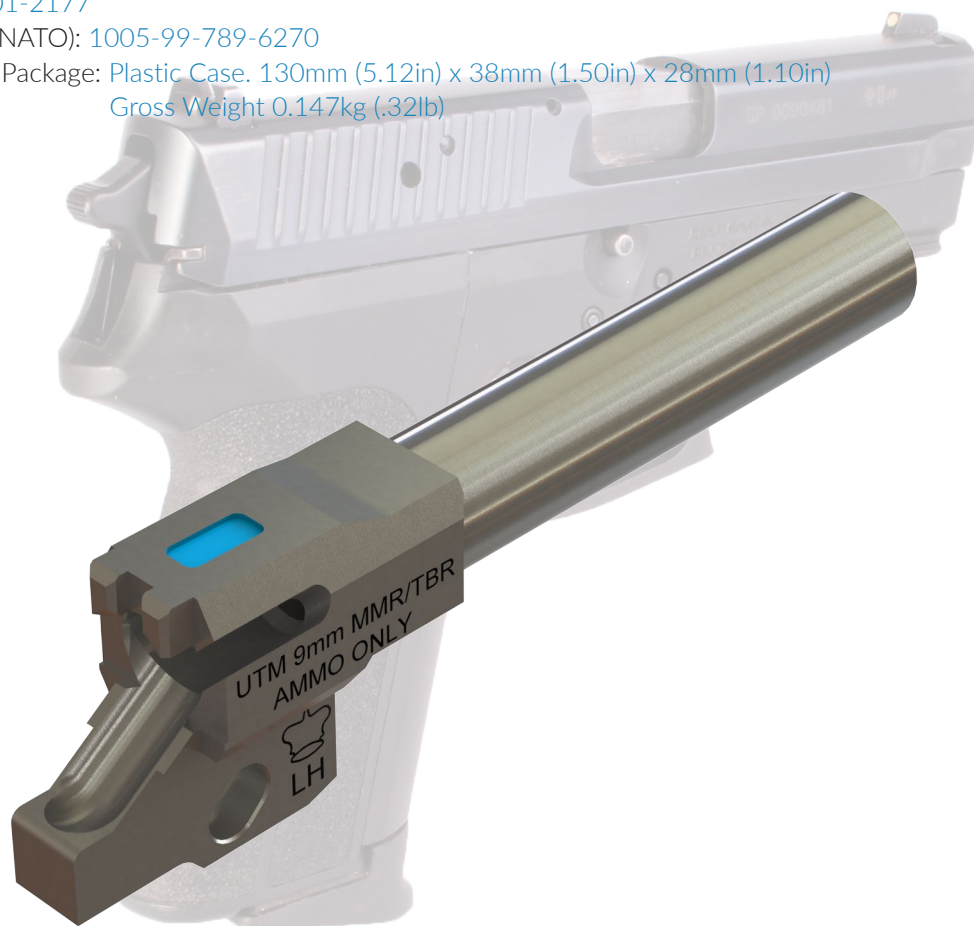
Origin: United Kingdom/United States

P/N: 01-2177

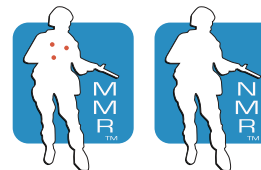
NSN (NATO): 1005-99-789-6270

Gross Package: Plastic Case. 130mm (5.12in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.147kg (.32lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly.

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P320 CARRY .40 MMR KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

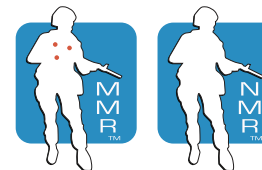
P/N: 01-3400

NSN (NATO): TBC

Gross Package: Plastic Case. 240mm (9.45in) x 183mm (7.20in) x 48mm (1.89in)  
Gross Weight 1.00kg (2.2lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel, Slide Assembly, Recoil Spring Assembly & Magazine.

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER P320 CARRY .40

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): [9mm](#)

Origin: [United Kingdom/United States](#)

P/N: [01-3405](#)

NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 240mm \(9.45in\) x 183mm \(7.20in\) x 48mm \(1.89in\)](#)  
[Gross Weight 1.00kg \(2.2lb\)](#)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel, Slide Assembly, Recoil Spring Assembly & Magazine.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER P320 COMPACT

### .40 BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-3435

NSN (NATO): TBC

Gross Package: Plastic Case. 240mm (9.45in) x 183mm (7.20in) x 48mm (1.89in)

Gross Weight 1.00kg (2.2lb)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel, Slide Assembly, Recoil Spring Assembly & Magazine.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.



# TECHNICAL DATA SHEET

## SIG SAUER P320 COMPACT

### .40 MMR KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-3380

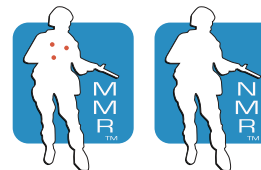
NSN (NATO): TBC

Gross Package: Plastic Case. 240mm (9.45in) x 183mm (7.20in) x 48mm (1.89in)

Gross Weight 1.00kg (2.2lb)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel, Slide Assembly, Recoil Spring Assembly & Magazine.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P320 COMPACT/ CARRY 9mm MMR KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: [United Kingdom/United States](#)

P/N: [01-3236](#)

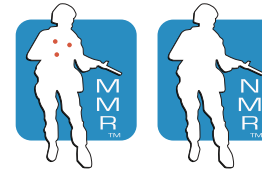
NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 182mm \(7.17in\) x 69mm \(2.72in\) x 33mm \(1.30in\)](#)

[Gross Weight 0.385kg \(.85lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel & Slide Assembly.

### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P320 COMPACT/ CARRY 9mm BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: [United Kingdom/United States](#)

P/N: [01-3293](#)

NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 182mm \(7.17in\) x 69mm \(2.72in\) x 33mm \(1.30in\)](#)

[Gross Weight 0.385kg \(.85lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel & Slide Assembly.

### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P320 BLANK BARREL ONLY

### Identifiers

Calibre (UTM Ammunition): 9mm

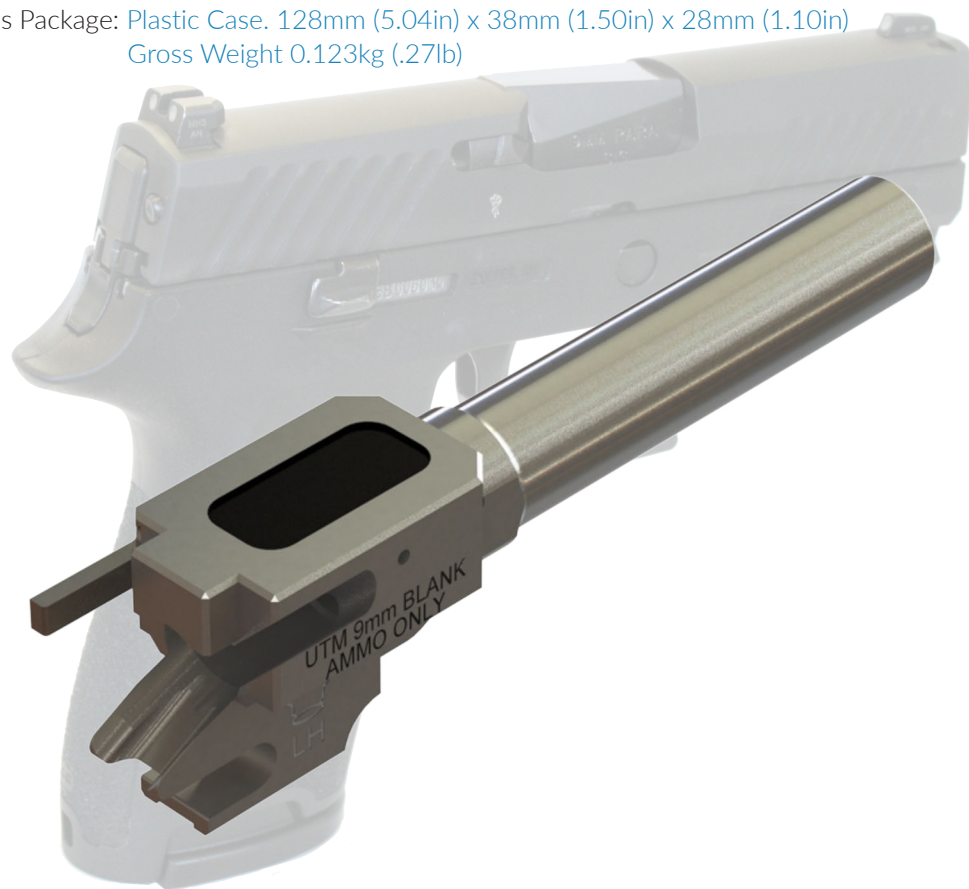
Origin: United Kingdom/United States

P/N: 01-3310

NSN (NATO): TBC

Gross Package: Plastic Case. 128mm (5.04in) x 38mm (1.50in) x 28mm (1.10in)

Gross Weight 0.123kg (.27lb)



TDS\_01-3310 Sig Sauer P320 Blank Barrel Only

### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel Assembly\*.

\*Note: Only for use with a UTM Slide. (UTM replacement Recoil assemblies may also be required).

### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER P320 MMR BARREL ONLY

### Identifiers

Calibre (UTM Ammunition): 9mm

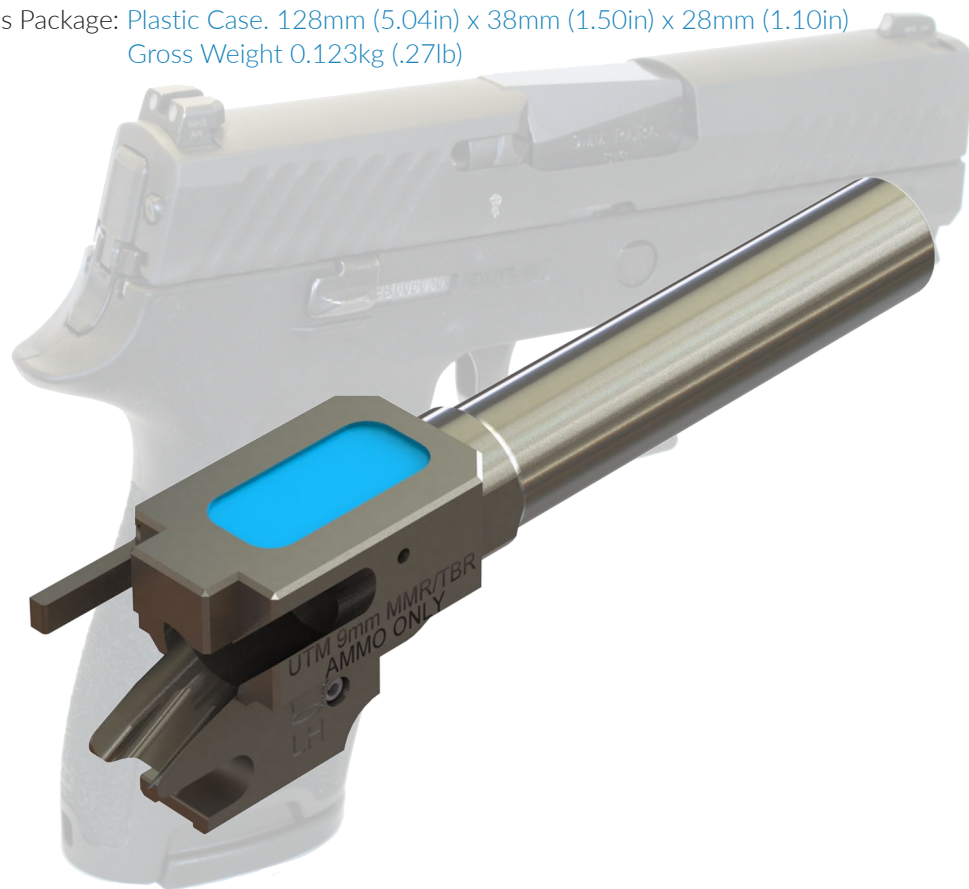
Origin: [United Kingdom/United States](#)

P/N: [01-3311](#)

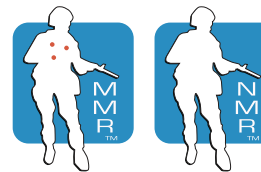
NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 128mm \(5.04in\) x 38mm \(1.50in\) x 28mm \(1.10in\)](#)

[Gross Weight 0.123kg \(.27lb\)](#)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Barrel.

### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER P320 FULL 9mm

### MMR KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: [United Kingdom/United States](#)

P/N: [01-3312](#)

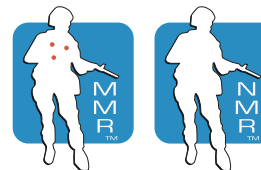
NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 197mm \(7.76in\) x 69mm \(2.72in\) x 33mm \(1.30in\)](#)

[Gross Weight 0.385kg \(.85lb\)](#)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel & Slide Assembly.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER P320 FULL 9mm

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: [United Kingdom/United States](#)

P/N: [01-3305](#)

NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 197mm \(7.76in\) x 69mm \(2.72in\) x 33mm \(1.30in\)](#)

[Gross Weight 0.385kg \(.85lb\)](#)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel & Slide Assembly.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER P320 FULL .40

### MMR KIT

#### Identifiers

Calibre (UTM Ammunition): [9mm](#)

Origin: [United Kingdom/United States](#)

P/N: [01-3390](#)

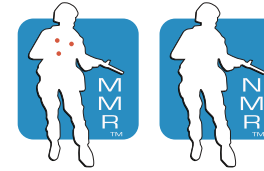
NSN (NATO): [TBC](#)

Gross Package: [Plastic Case. 240mm \(9.45in\) x 183mm \(7.20in\) x 48mm \(1.89in\)](#)

[Gross Weight 0.981kg \(2.16lb\)](#)



#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel, Slide Assembly & Magazine.

#### Operational Data

Operation: [Semi-Automatic](#).

Feed: [Magazine](#).

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Blue indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.



# TECHNICAL DATA SHEET

## SIG SAUER P320 FULL .40

### BLANK KIT

#### Identifiers

Calibre (UTM Ammunition): 9mm

Origin: United Kingdom/United States

P/N: 01-3430

NSN (NATO): TBC

Gross Package: Plastic Case. 240mm (9.45in) x 183mm (7.20in) x 48mm (1.89in)

Gross Weight 0.981kg (2.16lb)



European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.

#### Compatible UTM Ammunition Types



#### Kit Contents

The Conversion Kit consists of a replacement Barrel, Slide Assembly & Magazine.

#### Operational Data

Operation: Semi-Automatic.

Feed: Magazine.

#### Safety Features

- 'Live Round Lockout'.
- Non-Locking barrel; direct blowback only.
- Black indicators for easy identification the training barrel is installed.

#### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

#### Guidelines & Warnings

- UTM converted weapons must be fired "clean and dry" in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

# TECHNICAL DATA SHEET

## SIG SAUER MCX MMR/BLANK KIT

### Identifiers

Calibre (UTM Ammunition): 5.56mm

Origin: United Kingdom/United States

P/N: 01-3251

NSN (NATO): TBC

Gross Package: Plastic Case. 135mm (5.31in) x 35mm (1.38in) x 35mm (1.38in)

Gross Weight 0.235kg (0.52lb)



### Compatible UTM Ammunition Types



### Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor.

### Operational Data

Operation: All firing modes of host weapon.

Feed: Magazine.

Rate of Fire: Equivalent to standard Live ammunition.

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Blue indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted weapons must be fired “clean and dry” in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to ‘Duty’ use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.