



# TECHNICAL DATA SHEET

## AR-15 CONVERSION

### Identifiers

Calibre (UTM Ammunition): .223 / 5.56mm  
 Origin: [United Kingdom/United States](#)  
 P/N: [01-2523](#)  
 Gross Package: [Dimensions 10in x 7in x 3in](#)  
[Gross Weight 2lb](#)

### Compatible UTM Ammunition Types

For use only with UTM 5.56mm/.223" Target Shooting Ammunition.

### Conversion Contents

The Conversion consists of a replacement Bolt/Carrier adaptor & conversion manual.

### Operational Data

Operation: [Semi-automatic](#).  
 Feed: [Magazine](#).

### Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Blue indicators for easy identification the training bolt is installed.

### Warranty

UTM warrants that all firearm conversions will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

### Guidelines & Warnings

- UTM converted firearms must be fired "clean and dry" in the firearm bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to 'Duty' use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host firearm is free from obstruction could result in damage to the barrel and/or injury to the operator.



European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the "Breech" logo design are trademarks belonging to UTM Ltd.