



TECHNICAL DATA SHEET

FN M249 TBR KIT

Identifiers

Calibre (UTM Ammunition): 5.56mm

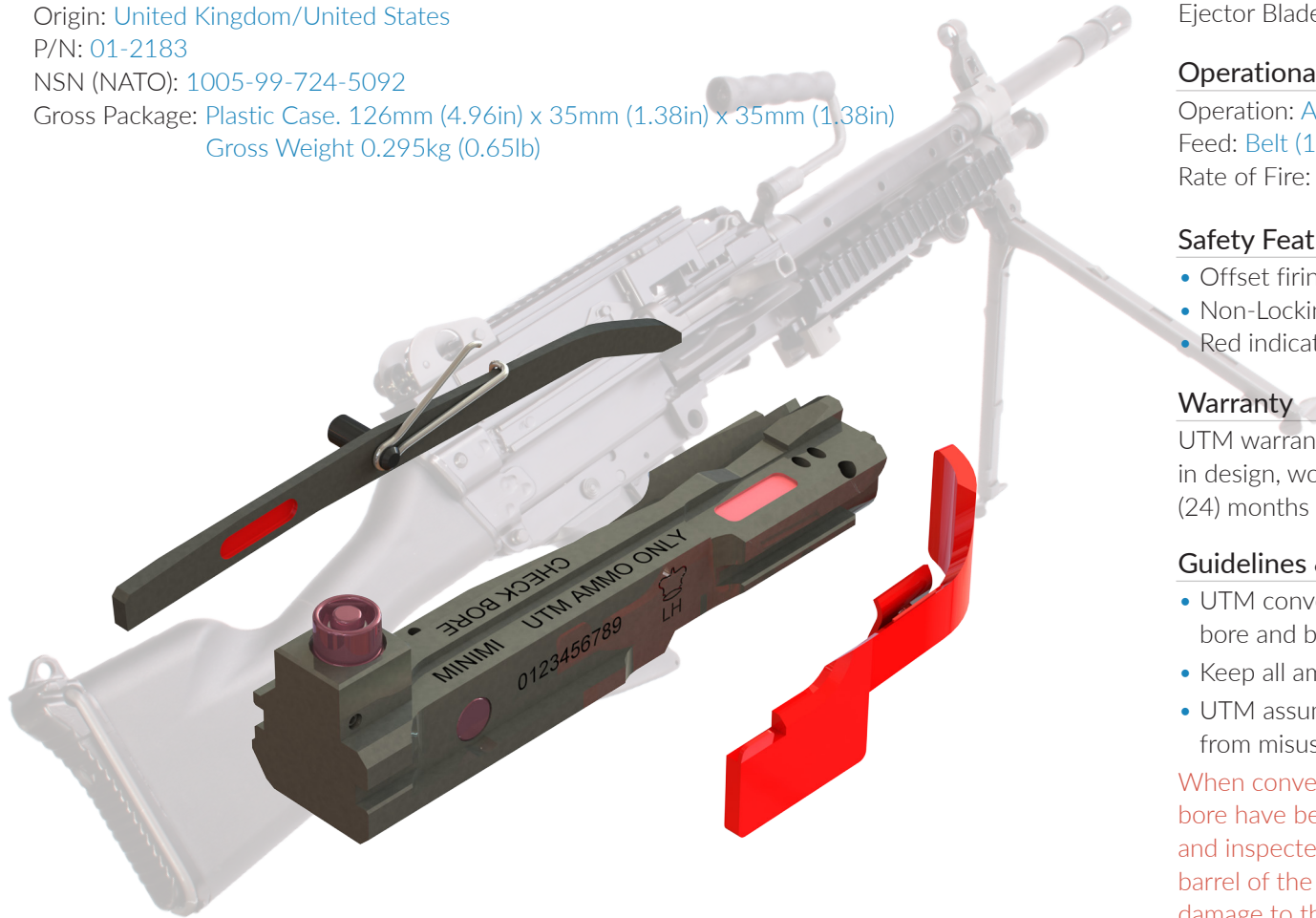
Origin: [United Kingdom/United States](#)

P/N: [01-2183](#)

NSN (NATO): [1005-99-724-5092](#)

Gross Package: [Plastic Case. 126mm \(4.96in\) x 35mm \(1.38in\) x 35mm \(1.38in\)](#)

[Gross Weight 0.295kg \(0.65lb\)](#)



Compatible UTM Ammunition Types



Kit Contents

The Conversion Kit consists of a replacement Bolt/Carrier adaptor, Ejector Blade Assembly & Feed Tray Adaptor.

Operational Data

Operation: [All firing modes of host weapon.](#)

Feed: [Belt \(100 Rounds\).](#)

Rate of Fire: [Equivalent to standard Live ammunition.](#)

Safety Features

- Offset firing pin.
- Non-Locking bolt head; direct blowback only.
- Red indicators for easy identification the training bolt is installed.

Warranty

UTM warrants that all firearm conversion kits will be free of defects in design, workmanship and materials, for a period of twenty-four (24) months following the date of delivery.

Guidelines & Warnings

- UTM converted weapons must be fired “clean and dry” in the weapon bore and barrel. NO LUBRICATION IN THE BARREL.
- Keep all ammunition out of reach of children.
- UTM assumes no responsibility for injuries, loss or damage resulting from misuse of this or any of its products.

When converting back to ‘Duty’ use, ensure that the chamber and bore have been cleaned, cleared of all debris, objects or projectiles and inspected before firing a live round. Failure to ensure that the barrel of the host weapon is free from obstruction could result in damage to the barrel and/or injury to the operator.

European Patent number: 1228342 additional patents pending. US patent numbers: 6253682, 6371028, 6427600, 6095051, 6378439, 6422149, 6415718, 6564719 UTM, Ultimate Training Munitions, and the “Breech” logo design are trademarks belonging to UTM Ltd.